# CAN LINER RESOURCE GUIDE







# ■ Measure Your Container for Best Fitting Liner\*

#### Square container:

Measure all 4 sides Measure the base diagonal Measure the vertical length

#### **Round container:**

Measure the base and top diameters Measure the vertical length

#### **■ Calculate the Liner Size**

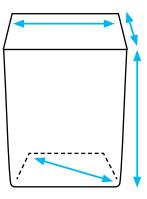
#### **Square container:**

Liner width = sum of all 4 sides  $\div$  2 Liner length = container length + (base diagonal  $\div$  2) + 4"

#### **Round container:**

Liner width = (top diameter x 3.14)  $\div$  2 Liner length = container length + (base diameter  $\div$  2) + 4

\*This formula builds in overhang Measurement in inches



■ With these dimensions, you are ready to choose the right bag width/length.



# **Can Liner Guide**

and Suggested Bag Size





#### **Rectangular Wastebasket** 7 Gallon

LLD 24" x 23" HD 24" x 24"

10 Gallon LLD 24" x 32" HD 24" x 33"



#### **Round Wastebasket**

6.5 Gallon LLD 24" x 23" or 24" x 32" HD 24" x 24"

10 Gallon LLD 24" x 32" HD 24" x 33"



#### Profile Series ™\*

15 Gallon LLD 33" x 39" HD 33" x 40"



#### **Half Round Receptacle**

21 Gallon LLD 33" x 39" HD 33" x 40" **Available in TruFit** 



#### **Round Base Receptacle**

22 Gallon LLD 26" x 42" or 33" x 39" HD 33" x 40" **Available in TruFit** 





## Slim Jim

23 Gallon LLD 33" x 39" HD 33" x 40" **Available in TruFit** 



#### $\textbf{Wastemaster}^{\text{TM}*}$

24 Gallon Without Rigid Liner LLD 40" x 46" HD 40" x 48"



#### **Round Top**

15 Gallon Inner Rigid Liner LLD 30" x 36" or 26" x 42" HD 30" x 37"

21 Gallon Inner Rigid Liner LLD 33" x 39" HD 33" x 40"

25 Gallon Without Rigid Liner LLD 40" x 46" HD 40" x 48"



#### **Indoor Square** Container

19 Gallon LLD 30" x 36" HD 30" x 37"

23 Gallon LLD 33" x 39" HD 30" x 40" Available in TruFit

35 Gallon LLD 40" x 46" HD 40" x 48"



#### Ranger\*\*

35 Gallon Inner Rigid Liner LLD 33"x 39" HD 33" x 40"

45 Gallon Inner Rigid Liner LLD 40" x 46" HD 40" x 48"



#### Landmark Series™\*

45 Gallon Inner Rigid Liner LLD 40" x 46" HD 40" x 48"



#### **Square Receptacle**

28 Gallon LLD 43" x 47" HD 43" x 48"

32 Gallon LLD 43" x 47" HD 43" x 48"

40 Gallon LLD 40" x 46" or 43" x 48" HD 40" x 48" or 43" x 48"



#### **Round Receptacle**

10 Gallon LLD 24" x 32" HD 24" x 33" or 24" x 27"

20 Gallon LLD 30" x 36" HD 30" x 37"

32 Gallon LLD 40" x 46" HD 40" x 48" Available in TruFit



#### Round Receptacle, cont.

44 Gallon LLD 40" x 46" HD 40" x 48"

#### **Available in TruFit**

55 Gallon LLD 43" x 47" HD 43" x 48" **Available in TruFit** 



#### Drum

55 Gallon LLD 38" x 58" HD 38" x 60"



#### Glutton\*\*

56 Gallon Without Rigid Liner LLD 43" x 47' HD 43" x 48"



#### King Kan™\*\*

35 Gallon HD 38" x 60"

50 Gallon Inner Rigid Liner LLD 43" x 47" HD 43" x 48"

65 Gallon Inner Rigid Liner LLD 43" x 47" HD 43" x 48" Available in TruFit

\* Registered trademark of Rubbermaid Products, Inc.

\*\*Registered trademark of Continental Manufacturing Company

	Linear Low Density LLD	High Density HD
Resin Type	Recommended for sharp or rough objects. Offer great stretch and tear resistance.	Recommended for heavy, non sharp objects. Offer significant material and cost savings.
Application	Yard clean up, glass, objects with rough edges. Plastic eating utensils, food scraps with sharp edges. Used in multiple applications (medical bags, contractor bags, food bags, etc.)	Paper plates, cups, paper, office waste. Heavy objects with non-sharp edges.
Stock Categories	ST Series, PGB Series, T Series, Food Bags, Medical Bags, COEX Bags	R Series, CSR Series, RCH Series



# Sizing Guide

Determine the average amount of weight that is being put into the container. Use chart below to determine the gauge.

Micron	Max Load	
6	15 lbs	_
8	20 lbs	_
10	30 lbs	_
13	50 lbs	_
14	55 lbs	_
16	70 lbs	_
17	75 lbs	_
19	80 lbs	_
22	85 lbs	_

#### LINEAR LOW DENSITY

Recyc	led	Bl	eı	nd
uge	I	Μa	ЭX	Lc

Max Load										
<b>PGB Series</b>										
65 lbs										
75 lbs										
80 lbs										
95 lbs										
Series										
65 lbs										
75 lbs										
85 lbs										
	65 lbs 75 lbs 80 lbs 95 lbs  Series 65 lbs 75 lbs									

#### LINEAR LOW DENSITY

#### **All Virgin Series Liners**

Gauge	Max Load
0.35	10 lbs
0.60	40 lbs
0.70	50 lbs
0.80	60 lbs
0.90	75 lbs
1.00	85 lbs
1.30	100 lbs
1.50	110 lbs
1.70	125 lbs
2.20	150 lbs

#### LINEAR LOW DENSITY

#### **Co-extruded**

Gauge	Max Load
XH	75 lbs
XXH	90 lbs

# **Can Liner Formula**

#### **Linear Low Density**

Length x Width x Gauge (in mils)  $\div$  15  $\div$  1000 x bags per case = case weight

#### **High Density**

Length x Width x Gauge (in microns)  $\div$  15  $\div$  25.4  $\div$  1000 x bags per case = case weight

#### Microns to Mils Formula

Divide the microns by 25.4 to arrive at mil thickness.

#### Mils to Microns Formula

Multiply the mils by 25.4 to arrive at mic thickness.

Mil Thickness	.23	.27	.31	35	.39	.43	.47	.51	.55	.59	.62	.66	.70	.74	.78	.82	.86	.90	.94	.98	1.00
Micron Equivalent	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	25.4

# **Bottom Seals**



### **High Performance Star Seal**

- Most common type
- Eliminates gaps where leaks can occur
- Distributes weight evenly
- Maximizes carrying capacity
- Sized in two dimensions Example: 38 x 58

Most stock products have Star Seal, which offers the strongest support and leak resistance. Heavy duty or specialty custom products can be made with Gusset or Flat Seal.



#### Flat Seal

- Potential to leak liquids from the corners
- Do not conform as well to the shape of can
- Sized in two dimensions Example: 38 x 58



#### **Gusset Seal**

- Flat-style bag design
- Both sides tucked in to form gussets
  - Sealed through four layers of film (the middle of the bag has only two sealed layers)
  - Sized in three dimensions Example: 23 x 17 x 46



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**Green Earth Can Liners** 

- PGB Series and T Series liners
- Environmentally preferable
- Blended recycled LLDPE can liners

